

# Closing the doors

1. For doors opening out, place your hand between the two doors closest to the wall and guide the doors along the track.\*

For doors opening in, push the frame until the doors are closed.

2. Once closed, lock the doors into place by rotating the slave handle(s) 180° (90° if keyed locking installed).

3. Repeat the previous steps until all slave handles are in the locked position.

4. If keyed locking is installed, insert the key, rotate 360° and remove.



## Maintenance Instructions

Your Origin Doors contain mechanical moving parts that will need to be lubricated periodically. This will include the hinges, multipoint lock, handles and the trolley wheels in the top and bottom track. Lubricate using silicone spray or grease and wipe away any excess with a non-abrasive cloth.

## Routine Care of your Origin Doors

### Powder coated aluminium profile

Use a light, soapy solution (washing up liquid is not recommended) and non-abrasive cloth to wipe dirt from the doors. Avoid using an abrasive cloth such as a scouring pad as the doors can be scratched. Do not use solvent based cleaning products. In salt water environments, the external surface of the doors should be washed down with fresh water on a weekly basis as it is common for salt deposits to build up.

### “QLon” seals

Use a light, soapy solution and non-abrasive cloth to gently clean these. Do not use solvent based cleaning products on the seals.

### Tracks

Use a small brush to loosen any debris from the track. Using a suitable vacuum cleaner with a thin attachment, vacuum up the debris in the track. Do not allow debris to build up in the track as this will affect the operation.

## Systems without a lead door



If you would like any aspect of the door operation explained to you, please call or email a member of the team using the details below.

t 0808 168 5816 e [info@origin-global.com](mailto:info@origin-global.com) w [www.origin-global.com](http://www.origin-global.com)

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# Origin Bi-fold Doors

## Operating Instructions





# Opening the doors

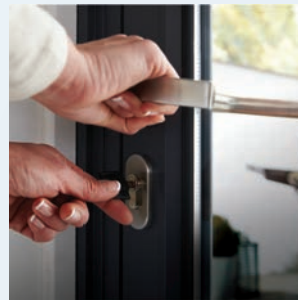
1. Insert the key into the lock on the lead door, turn it 360° to unlock the door and remove.

2. Open the now unlocked door and fold it back onto the magnetic keep on the adjacent door.

3. To open the remaining doors, **A rotate** the slave handle(s) 180° to release the shoot bolts.

4. For doors opening out, **B push** the door frame above the D-handle and **C guide** the doors open fully, ensuring that the lead door remains against its magnet at all times.

For doors opening in, gently pull on the slave handle to start the doors in motion. Once away from the tracks, release the handle and guide them to the fully open position using the opposite side of the door which is closest to the tracks.



## Systems with a lead door

# Closing the doors

1. Place your hand between the two doors closest to the wall and **A guide** along the track.\*

2. For doors opening out, **B pull** the D-handle to close the doors. Lock them into place by **C rotating** the slave handle(s) 180°.

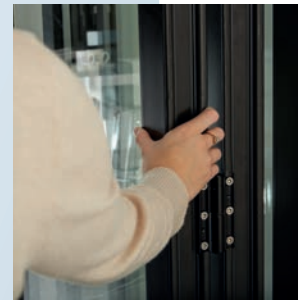
For doors opening in, push the frame until the doors are shut and lock them into place by rotating the slave handle(s) 180°.

3. Repeat the previous steps until all slave handles are in the locked position.

4. Using the lead door handle, pull the door from the magnetic keep and close.

5. Lift the handle up to engage the locks.

6. Insert the key into the lock, rotate it 360° to lock and remove.



## Helpful hints and tips:

Always remove the key from the lock to prevent damage occurring to the lock and adjacent doors.

The lead door is always the first door to open and the last to close.

The lead door must remain attached to the magnetic keep when the doors are open and in operation.

Neither the slave handle or lever handles should be used to pull the doors along the track or into the closed position.

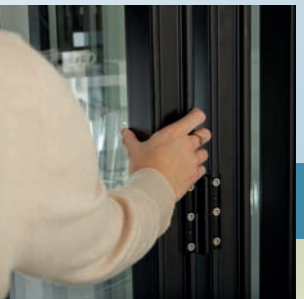
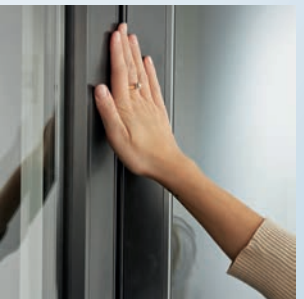
# Opening the doors

1. If keyed locking is installed, insert the key into the lock, turn it 360° and remove.

2. Rotate all slave handles 180° (90° if keyed locking installed).

3. For doors opening out, push the door frame above the slave handle and guide open the doors fully.

For doors opening in, gently pull on the slave handle to start the doors in motion. Once away from the tracks, release the handle and guide them to the fully open position using the opposite side of the door which is closest to the tracks.



## Systems without a lead door

Origin accept no warranty claims for damage caused by keys being left in the locks or for slave handles being misused.

\*For larger sets, placing your hand between each pair of sashes and guiding them may be required.